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Migration Report

14 April 2020

1 Sample Information

Sample name	JX260ALU
Sample reception	13/03/2020
Sample no.	392-2020-00124301
Analysis period	17/03/2020 - 25/03/2020

2 Brief Evaluation of the Results

Type of analysis	Conclusion	Regulation or protocol
Specific release of metals	Pass	CM/Res(2013)9

Full details based on the testing and direct comparison with limit values are available in the following pages

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3 Applied Test Methods

3.1 General Test References

Method	Parameter	Analysis principle	LOD	Um(%)
CM/Res(2013)9 (Practical guide)	Preparation for migration	Exposure to artificial tap water by cell	-	-
EPA 3052mod*[1]+ CM/Res(2013)9	Metals	Migration simulant analysed for certain metals by ICP-MS. SR value is calculated according to guideline	LOQ : 0.00005 – 1 mg/kg	30%

3.2 Test Conditions

Simulant	Technique	Area exposed [dm²]	Volume (Simulant) [mL]	Migration Conditions
Artificial tap water	Cell	2	100	1 Hours at 80°C

[1] Eurofins Miljø A/S: DS EN ISO/IEC 17025 DANAK 168

*: Not accredited
¤: Internal test method
<: Less than
n.d: Not detected
>: Greater than
n.m: Not measurable
LOD: Limit of detection
LOQ: Limit of quantification
Um(%): The expanded uncertainty Um(%) equals 2 x RSD%. For further information please visit www.eurofins.dk/uncertainty
The results are only valid for the tested sample(s).

4 Results

4.1 Specific Release of Metals

Parameter	CAS No.	Food Simulant	Average [mg/kg]	SRL value ¤ [mg/kg]
Aluminium (Al) *	7429-50-5	0.5% citric acid.	4.3	5
Antimony (Sb) *	7440-36-0	0.5% citric acid	< 0.001	0.04 (Transitional SRL = 0.2) ¤¤
Arsenic (As) *	7440-38-2	0.5% citric acid	< 0.0008	0.002 (Transitional SRL = 0.01) ¤¤
Barium (Ba) *	7440-39-3	0.5% citric acid	< 0.001	1.2
Beryllium (Be) *	7440-41-7	0.5% citric acid	< 0.001	0.01 (Transitional SRL = 0.05) ¤¤
Lead (Pb) *	7439-92-1	0.5% citric acid	< 0.001	0.010 (Transitional SRL = 0.04) ¤¤
Cadmium (Cd) *	7440-43-9	0.5% citric acid	< 0.0005	0.005 (Transitional SRL = 0.02) ¤¤
Chromium (Cr) *	7440-47-3	0.5% citric acid	< 0.001	0.250 (Transitional SRL = 1.0) ¤¤
Cobalt (Co) *	7440-48-4	0.5% citric acid	< 0.0005	0.02 (Transitional SRL = 0.1) ¤¤
Iron (Fe) *	7439-89-6	0.5% citric acid	< 0.05	40
Copper (Cu) *	7440-50-8	0.5% citric acid	0.0018	4
Mercury (Hg) *	7439-97-6	0.5% citric acid	< 0.0005	0.003 (Transitional SRL = 0.015) ¤¤
Lithium (Li) *	7439-93-2	0.5% citric acid	< 0.005	0.048
Magnesium (Mg) *	7439-95-4	0.5% citric acid	< 1	-
Manganese (Mn) *	7439-96-5	0.5% citric acid	< 0.01	1.8
Molybdenum (Mo) *	7439-98-7	0.5% citric acid	< 0.001	0.12 (Transitional SRL = 0.6) ¤¤
Nickel (Ni) *	7440-02-0	0.5% citric acid	0.0038	0.14 (Transitional SRL = 0.7) ¤¤
Silver (Ag) *	7440-22-4	0.5% citric acid	< 0.01	0.08
Thallium (Tl) *	7440-28-0	0.5% citric acid	< 0.0004	0.0001 (Transitional SRL = 0.0005) ¤¤
Tin (Sn) *	7440-31-5	0.5% citric acid	0.032	100
Titanium (Ti) *	7440-32-6	0.5% citric acid	< 0.005	-
Vanadium (V) *	7440-62-2	0.5% citric acid	< 0.001	0.01 (Transitional SRL = 0.05) ¤¤
Zinc (Zn) *	7440-66-6	0.5% citric acid	0.0083	5

¤ Limit values from the EU practical guideline on metals and alloys used in food contact materials and articles, CM/Res(2013)9
¤¤ Transitional limit values were communicated in a letter from "Department of Biological Standardisation, OMCL Network & HealthCare (DBO) Consumer Health Protection" to the national authorities on November 18, 2013. There limit values will be reconsidered after 3 years.

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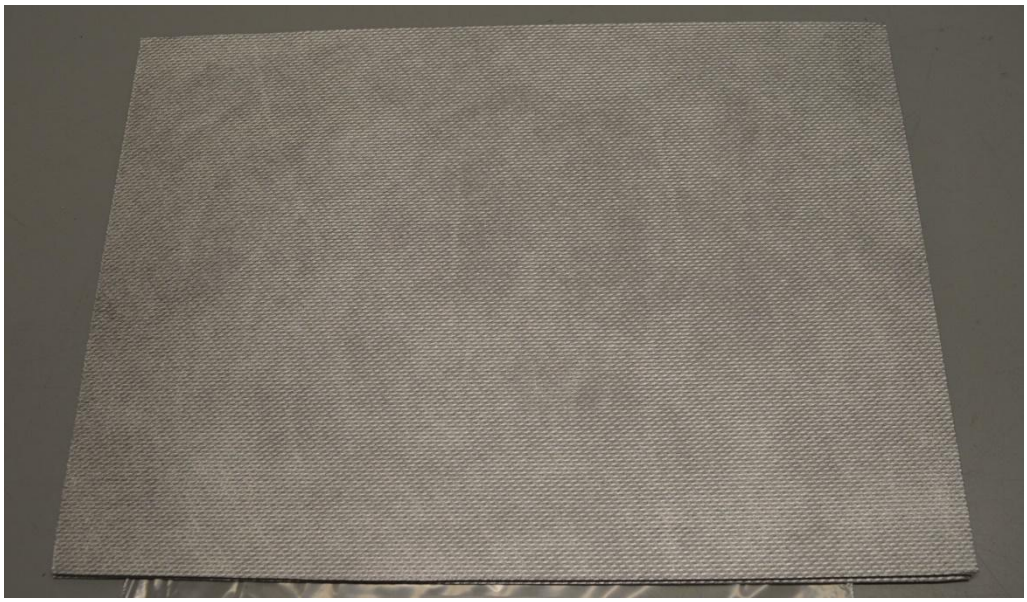
5 Summary and Evaluation of the Results

The results for specific release of metals **are below** the specific migration limit.

Consequently the product tested **complies** with CM/Res(2013)9 for the above mentioned test conditions.

6 Picture of Sample



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